

# Injection Waxes

Manufactured in the UK



**NEW  
PRODUCT**



**GOLD**

**STAR**

**GOLD STAR**

**GS Wax 110**  
Premium Grade  
Universal Wax

Batch: 1002      Manufacture Date: 15/8/2010

Product	Classification	Injection Temp. °C	Consolidating Point °C	Flexibility 1-10 (1=Most Flexible)	Colour	Typical Viscosity @ 70°C
GS Wax 110	Premium Grade Universal Wax	70	62	6	Aqua	265
GS Wax 125	Finest Filigree Injection Wax	67-70	60	2	Pink	267
GS Wax 210	Pouring Wax	70	65	4	Blue	345

**GOLD STAR**

**GS Wax 125**  
Finest Filigree  
Injection Wax

Batch: 1002      Manufacture Date: 15/8/2010

Product	Classification	Injection Temp. °C	Consolidating Point °C	Flexibility 1-10 (1=Most Flexible)	Colour	Typical Viscosity @ 70°C
GS Wax 110	Premium Grade Universal Wax	70	62	6	Aqua	265
GS Wax 125	Finest Filigree Injection Wax	67-70	60	2	Pink	267
GS Wax 210	Pouring Wax	70	65	4	Blue	345

Range of Gold Star Waxes have naturally formulated mould release agents to help removal from the mould with minimal effort and minimise the chance of damage to patterns.

[www.goldstarpowders.com](http://www.goldstarpowders.com)

**GOLD STAR**

**GS Wax 210**  
Pouring and  
Injecting Wax

Batch: 1002      Manufacture Date: 15/8/2010

Product	Classification	Injection Temp. °C	Consolidating Point °C	Flexibility 1-10 (1=Most Flexible)	Colour	Typical Viscosity @ 70°C
GS Wax 110	Premium Grade Universal Wax	70	62	6	Aqua	265
GS Wax 125	Finest Filigree Injection Wax	67-70	60	2	Pink	267
GS Wax 210	Pouring Wax	70	65	4	Blue	345

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## GS 110

Also available in burgundy, the economical general purpose wax that gives smooth surface and fine detail and is also ideal for stone in place settings

**GS 125**  
Ideal for filigree applications with complex structured patterns. The extreme flexibility and high level of surface finish aids removal from the mould without breakage

**GS 210**  
Also available in green this wax can be poured or injected and is the perfect wax for large patterns as statues with it's excellent flow properties. Low shrinkage and slow cooling time mean it does not warp

**NOW PACKED  
IN 1kg SACHETS**

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# Injection Waxes

## GS Wax 110 - General Purpose Wax

GS110 is a high quality economic general purpose wax that covers a variety of applications, GS 110 is formulated to produce wax patterns with a high level of surface finish and detail reproduction across a wide range of item cross sections and designs. GS 110 is suitable for use with stone in place wax settings.

## GS Wax 125 - Filigree Injection Wax

GS125 is a premium grade injection wax developed specifically for fine filigree type applications. Extremely flexible and easy flowing resulting in a exceptionally smooth and shiny surface finish. Will hold sharp details. Almost no shrinkage producing very high detail while enabling easy pattern removal without breakage.

## GS Wax 210 - Pouring Wax

GS210 is specifically developed for the production of large patterns and statues. Its accuracy and durable, yet flexible characteristics, with a slow cooling time, excellent flow properties and extremely low viscosity & shrinkage make it ideal for large pieces.



**25 bags per box**

Product	Classification	Injection Temp °C	Congeaing Point °C	Colour	Typical Viscosity cPs@70°C
GS Wax 110	Premium Grade Universal Wax	70	62	Aqua or Burgundy	265
GS Wax 125	Finest Filigree Injection Wax	67-70	60	Pink	263
GS Wax 210	Pouring Wax	70	65	Blue or Green	345

The range of Gold Star Waxes have naturally formulated mould release agents to help removal from the mould with minimal effort and minimise the chance of damage to patterns.



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